



EXOTAP VA-3[®] Oil

Coolant-Through Taps Designed for Stainless Steel

ABOUT OSG

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List 306

EXOTAP[®] OIL-V-POT, DIN Overall Length

EDP	Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length
			L (Inch)	Lc (Inch)	L1 (Inch)	d (Inch)	k (Inch)	lk (Inch)
30601708	1/4 - 20 UNC	H3	3.140	0.598	1.181	0.255	0.191	0.313
30601808	1/4 - 20 UNC	H5	3.140	0.598	1.181	0.255	0.191	0.313
30601908	1/4 - 28 UNF	H3	3.140	0.598	1.181	0.255	0.191	0.313
30602008	1/4 - 28 UNF	H4	3.140	0.598	1.181	0.255	0.191	0.313
30602108	5/16 - 18 UNC	H3	3.540	0.665	1.378	0.318	0.238	0.375
30602208	5/16 - 18 UNC	H5	3.540	0.665	1.378	0.318	0.238	0.375
30602308	5/16 - 24 UNF	H3	3.540	0.665	1.378	0.318	0.238	0.375
30602408	5/16 - 24 UNF	H4	3.540	0.665	1.378	0.318	0.238	0.375
30602508	3/8 - 16 UNC	H3	3.930	0.752	1.535	0.381	0.286	0.438
30602608	3/8 - 16 UNC	H5	3.930	0.752	1.535	0.381	0.286	0.438
30602708	3/8 - 24 UNF	H3	3.540	0.752	1.378	0.381	0.286	0.438
30602808	3/8 - 24 UNF	H4	3.540	0.752	1.378	0.381	0.286	0.438
30602908	7/16 - 14 UNC	H3	3.930	0.858	1.291	0.323	0.242	0.406
30603008	7/16 - 14 UNC	H5	3.930	0.858	1.291	0.323	0.242	0.406
30603108	7/16 - 20 UNF	H3	3.930	0.858	1.291	0.323	0.242	0.406
30603208	7/16 - 20 UNF	H5	3.930	0.858	1.291	0.323	0.242	0.406
30603308	1/2 - 13 UNC	H3	4.330	0.921	1.354	0.367	0.275	0.438
30603408	1/2 - 13 UNC	H5	4.330	0.921	1.354	0.367	0.275	0.438
30603508	1/2 - 20 UNF	H3	3.930	0.921	1.354	0.367	0.275	0.438
30603608	1/2 - 20 UNF	H5	3.930	0.921	1.354	0.367	0.275	0.438
30603708	9/16 - 12 UNC	H3	4.330	1.000	1.472	0.429	0.322	0.500
30603808	9/16 - 12 UNC	H5	4.330	1.000	1.472	0.429	0.322	0.500
30603908	9/16 - 18 UNF	H3	3.930	1.000	1.472	0.429	0.322	0.500
30604008	9/16 - 18 UNF	H5	3.930	1.000	1.472	0.429	0.322	0.500
30604108	5/8 - 11 UNC	H3	4.330	1.091	1.563	0.480	0.360	0.563
30604208	5/8 - 11 UNC	H5	4.330	1.091	1.563	0.480	0.360	0.563
30604308	5/8 - 18 UNF	H3	3.930	1.091	1.563	0.480	0.360	0.563
30604408	5/8 - 18 UNF	H5	3.930	1.091	1.563	0.480	0.360	0.563
30604508	3/4 - 10 UNC	H3	4.920	1.201	1.713	0.590	0.442	0.688
30604608	3/4 - 10 UNC	H5	4.920	1.201	1.713	0.590	0.442	0.688
30604708	3/4 - 16 UNF	H3	4.330	1.201	1.713	0.590	0.442	0.688
30604808	3/4 - 16 UNF	H5	4.330	1.201	1.713	0.590	0.442	0.688
30604908	7/8 - 9 UNC	H4	5.510	1.335	1.886	0.697	0.523	0.750
30605008	7/8 - 9 UNC	H6	5.510	1.335	1.886	0.697	0.523	0.750
30605108	7/8 - 14 UNF	H4	4.920	1.335	1.886	0.697	0.523	0.750
30605208	7/8 - 14 UNF	H6	4.920	1.335	1.886	0.697	0.523	0.750
30605308	1 - 8 UNC	H4	6.290	1.500	2.091	0.800	0.600	0.813
30605408	1 - 8 UNC	H6	6.290	1.500	2.091	0.800	0.600	0.813
30605508	1 - 12 UNF	H4	5.510	1.500	2.091	0.800	0.600	0.813
30605608	1 - 12 UNF	H6	5.510	1.500	2.091	0.800	0.600	0.813

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium					
Low	Medium	High							6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1065	4140		○	○	○	6061			6Al4V						
1018	1045		4340		○	○		7075			(30 HRC)						
25-80 SFM	20-50 SFM	20-45 SFM			20-45 SFM	20-45 SFM	8-20 SFM										

○ Good ○ Best

